



Punches & Dies

STANDARD LINE > Punches > Round Punches

- Available in M2 or A2 Tool Steel*
- Hardened and drawn to RC 60-63. Heads redrawn to RC 40-55.
- Concentricity .0005 T.I.R.(Round) .001 T.I.R. (Shaped)



Dimensions shown are catalog guidelines-exceptions available at additional cost

*Other Steels available upon request at additional cost

Round Punches Catalog Information

Body Diameter	Point Length	Cat. No.	P Min +.0005 -.0000
1 .1250	.12	HP1	.031
	.25	HPM1	.050
	.50	HPL1	.060
1A .1875	.12	HP1A	.031
	.25	HPM1A	.050
	.50	HPL1A	.060
2 .2500	.25	HP2	.062
	.37	HPM2	.062
	.50	HPL2	.062
2A .3125	.31	HP2A	.093
	.50	HPM2A	.093
	.75	HPL2A	.093
3 .375	.37	HP3	.125
	.75	HPM3	.125
	1.00	HPL3	.125
3A .4375	.43	HP3A	.156
	.75	HPM3A	.156
	1.00	HPL3A	.187
4 .5000	.50	HP4	.187
	.75	HPM4	.187
	1.00	HPL4	.187
5 .625	.62	HP5	.375
	1.00	HPM5	.375
	1.25	HPL5	.375
6 .750	.75	HP6	.500
	1.00	HPM6	.500
	1.25	HPL6	.500
8 1.000	1.00	HP8	.687
	1.25	HPM8	.750
	1.50	HPL8	.750