



Punches & Dies

STANDARD LINE > Punches > Round Ejector

- Available in M2 or A2 Tool Steel*
- Hardened and drawn to RC 60-63. Heads redrawn to RC 40-55.
- Concentricity .0005 T.I.R.(Round) .001 T.I.R. (Shaped)



Dimensions shown are catalog guidelines-exceptions available at additional cost

*Other Steels available upon request at additional cost

Round Ejector Punches Catalog Information

Body Diameter	Point Length	Cat. No.	P Min +.0005 -.0000
1 .1250	.12	--	---
	.25	--	--
	.50	--	--
1A .1875	.12	HE1A	.062
	.25	HEM1A	.062
	.50	--	--
2 .2500	.25	HE2	.062
	.37	HEM2	.093
	.50	HEL2	.093
2A .3125	.31	HE2A	.093
	.50	HEM2A	.125
	.75	HEL2A	.125
3 .375	.37	HE3	.125
	.75	HEM3	.187
	1.00	HEL3	.187
3A .4375	.43	HE3A	.156
	.75	HEM3A	.187
	1.00	HEL3A	.187
4 .5000	.50	HE4	.187
	.75	HEM4	.250
	1.00	HEL4	.250
5 .625	.62	HE5	.375
	1.00	HEM5	.375
	1.25	--	--
6 .750	.75	HE6	.500
	1.00	HEM6	.500
	1.25	--	--
8 1.000	1.00	HE8	.687
	1.25	--	--
	1.50	--	--