



Punches & Dies

STANDARD LINE > Punches > Blanks, Ejector Blanks & Decimal Blanks

- Available in M2 or A2 Tool Steel*
- Hardened and drawn to RC 60-63. Heads redrawn to RC 40-55.
- Concentricity .0005 T.I.R.(Round) .001 T.I.R. (Shaped)

Dimensions shown are catalog guidelines-exceptions available at additional cost

*Other Steels available upon request at additional cost

Blanks Catalog Information

| Body Diameter | Point Length | Blanks HPB +.0002 +.0005 | Ejector Blanks HEB +.0002 .0005 | Decimal Blanks HPBD +.0003 -.0000 |
|---------------|--------------|-----------------------------------|--|--|
| 1 .1250 | .12 | HPB1 | HEB1 | HPBD1 |
| | .25 | | | |
| | .50 | | | |
| 1A .1875 | .12 | HPB1A | HEB1A | .HPBD1A |
| | .25 | | | |
| | .50 | | | |
| 2 .2500 | .25 | HPB2 | HEB2 | HPBD2 |
| | .37 | | | |
| | .50 | | | |
| 2A .3125 | .31 | HPB2A | HEB2A | HPBD2A |
| | .50 | | | |
| | .75 | | | |
| 3 .375 | .37 | HPB3 | HEB3 | HPBD3 |
| | .75 | | | |
| | 1.00 | | | |
| 3A .4375 | .43 | HPB3A | HEB3A | HPBD3A |
| | .75 | | | |
| | 1.00 | | | |
| 4 .5000 | .50 | HPB4 | HEB4 | HPBD4 |
| | .75 | | | |
| | 1.00 | | | |
| 5 .625 | .62 | HPB5 | HEB5 | HPBD5 |
| | 1.00 | | | |
| | 1.25 | | | |
| 6 .750 | .75 | HPB6 | HEB6 | HPBD6 |
| | 1.00 | | | |
| | 1.25 | | | |
| 8 1.000 | 1.00 | HPB8 | HEB8 | HPBD8 |
| | 1.25 | | | |
| | 1.50 | | | |