



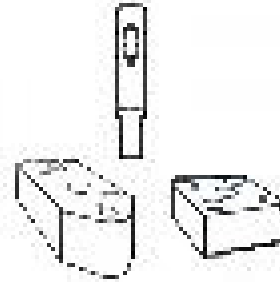
Punches & Dies

BALL LOCK PUNCHES & RETAINER SETS > Punches > Blanks & Ejector Blanks

- Available in M2 Tool Steel*
- Hardened and drawn to RC 60-63. Heads redrawn to RC 40-55.
- Concentricity .0005 T.I.R.(Round) .001 T.I.R. (Shaped)

Dimensions shown are catalog guidelines-exceptions available at additional cost

*Other Steels available upon request at additional cost



Light Duty Blanks Catalog Information			
Body Diameter	Point Length	Blanks -.0002 -.0004	Ejector Blanks -.0002 -.0004
2 .2500	.50	BPB2	BEB2
3 .375	.62	BPB3	BEB3
4 .5000	.75	BPB4	BEB4
5 .625	.87	BPB5	BEB5
6 .750	.93	BPB6	BEB6
7 .875	.93	BPB7	BEB7
8 1.000	.93	BPB8	BEB8
Heavy Duty Blanks Catalog Information			
Body Diameter	Point Length	Blanks -.0002 -.0004	Ejector Blanks -.0002 -.0004
2 .2500	.50	BXPB2	BXEB2
3 .375	.62	BXPB3	BXEB3
4 .5000	.75	BXPB4	BXEB4
5 .625	.87	BXPB5	BXEB5
6 .750	.93	BXPB6	BXEB6
7 .875	.93	BXPB7	BXEB7
8 1.000	.93	BXPB8	BXEB8